

Figure 2. Common method for the synthesis of iduronic acid and an improved scheme developed by Seeberger and co-workers.

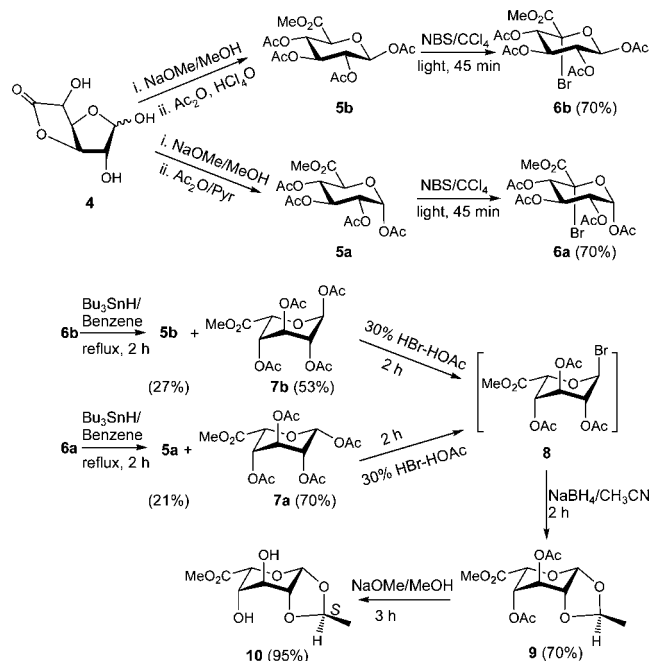
rides.⁵ However, an easy and truly practical route to heparin oligosaccharides is still elusive. Good synthetic methods for the construction of heparin-based oligosaccharides, along with knowledge of the specific structural requirements for the various actions of heparin, could allow “tailor-made” sequences of the heparin template to be prepared for specific therapeutic applications.⁶ In an effort to employ our effective programmable one-pot synthetic strategies⁷ for the preparation of heparin and its analogues, we now describe short and straightforward routes to various synthetically relevant mono- and disaccharide building blocks.

Of the three saccharide residues, L-iduronic acid is the most challenging to synthesize.⁸ Initially, we evaluated the most common protocol^{4a} for its preparation, which started from diacetone glucose **1** (Figure 2). After nine synthetic steps, it yielded the hemiacetal mixture **2**. Subsequent acetylation of **2** gave four isomers consisting of an α/β mixture of pyranose and furanose forms, which required difficult chromatography to separate the desired pyranose product. A recent report⁹ provided a shorter route to the acceptor **3a**, where the

resulting $^1\text{C}_4$ conformation, locked by a 1,2-acetal, generally gave α -selectivity in glycosylation reactions. Unfortunately, iduronic acid **2** isomerizes to pyranose and furanose forms during installation of the 1,2-cyclic acetal systems.¹⁰ Thus, our first goal was to develop a new effective strategy for L-iduronic acid synthesis that would yield the pyranose form exclusively.

Inexpensive D-glucuronolactone **4** was converted to methyl tetra-O-acetyl- α -D-glucopyranuronate **5a** according to a reported “two-step in one-pot” procedure¹¹ (Scheme 1). Free

Scheme 1. Preparation of Iduronic Acid **10**



radical bromination¹² at C-5 using NBS and UV light in refluxing CCl_4 gave bromide **6a** in good yield. Subsequent isomerization at C-5 by free radical reduction¹³ of **6a** with tributyltin hydride gave a 1:3 ratio of D-glucopyranose and L-idopyranose (**7a**) isomers. Attempts to invert the C-5 carbon center with NaBH_4 or catalytic hydrogenation resulted in decomposition of the starting material. To investigate the isomerization outcome for the β anomer, compound **6b** was prepared. Treatment of **6b** with tributyltin hydride in refluxing benzene gave a slightly higher ratio of D-glucopyranose and L-idopyranose (1:2, 80%). Iduronic acid derivatives (**7a** and **7b**) were then converted to glycosyl bromide **8**. Without purification, bromide **8** was subjected to treatment with sodium borohy-

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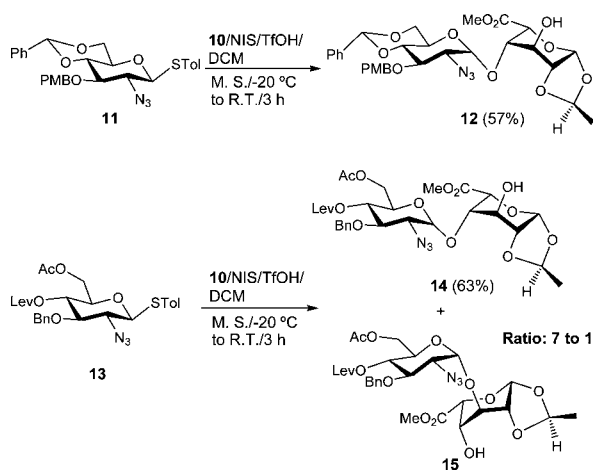
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dride in acetonitrile to give the 1,2-ethylidene acetal **9** smoothly in 70% yield. Similar reaction conditions were first developed by Betanelli et al. for the preparation of 1,2-*O*-ethylidene derivatives of other common pyranoses,¹⁴ but such conditions have not been widely adopted.¹⁵ It is of interest to note that while (*R*)- and (*S*)-mixtures are reported in most monosaccharides, only the (*S*)-isomer was isolated here, where the (*S*)-configuration was unambiguously assigned by NOE experiments. Compound **9** was then smoothly deprotected by transesterification to afford diol **10** (95%).

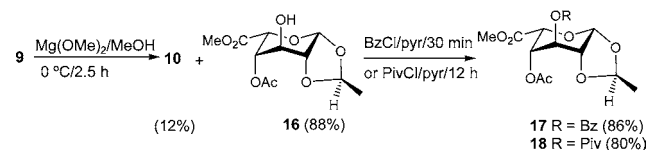
With the diol **10** in hand, a regio- and stereoselective glycosidation was attempted (Scheme 2). We were gratified

Scheme 2. Regio- and Stereoselective Glycosidation with Diol **10**



to find that the coupling reaction went swiftly to render desired 1 → 4 α-linked disaccharide **12** in 57% yield. To investigate whether a 4,6-*O*-benzylidene acetal had any effect on the glycosidation outcome, a different donor **13** was examined. Again, glycosidation was regio- and stereoselective; a 7:1 ratio of disaccharide **14** (63%) and **15** was observed. The high regioselectivity of this reaction demonstrated that 4-OH is more nucleophilic than 3-OH. These hydroxyls can also be easily differentiated by installing orthogonal protecting groups (Scheme 3). The 3-OAc of

Scheme 3

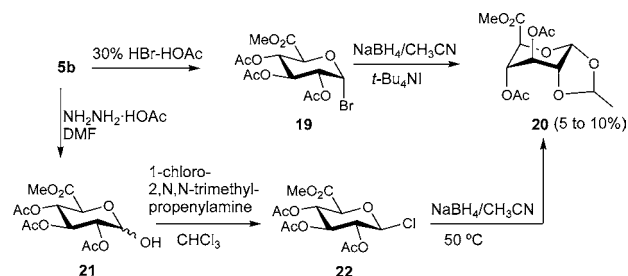


compound **9** could be selectively removed by treatment with $\text{Mg}(\text{OMe})_2$ in MeOH at 0 °C (→ **16**, 88%), followed by esterification, to give **17** (86%) or **18** (80%).

Following our initial success in the preparation of the L-iduronic acid acceptor and the various disaccharide building

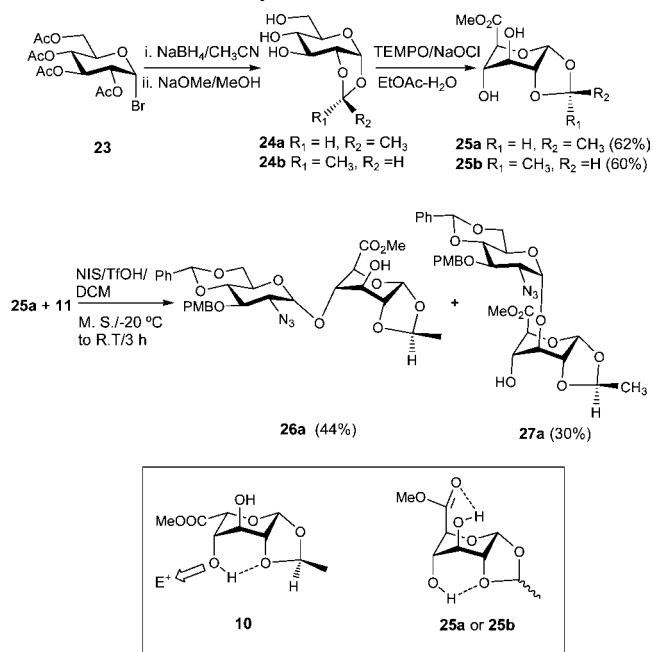
blocks, a similar strategy was pursued for the syntheses of the glucuronic acid-based disaccharides. To this end, bromide **19** was treated with NaBH_4 and *t*-Bu₄NI in acetonitrile to give acetal **20** in low yield (5–10%) (Scheme 4). Changing

Scheme 4



solvents or reaction temperatures did not improve the yield, and 1,2-*O*-ethylidene formation with β-glycosyl chloride **22**¹⁶ was also unsuccessful. We therefore turned our attention to a selective oxidation procedure starting from readily available starting material **24a** and **24b** (Scheme 5).¹⁴

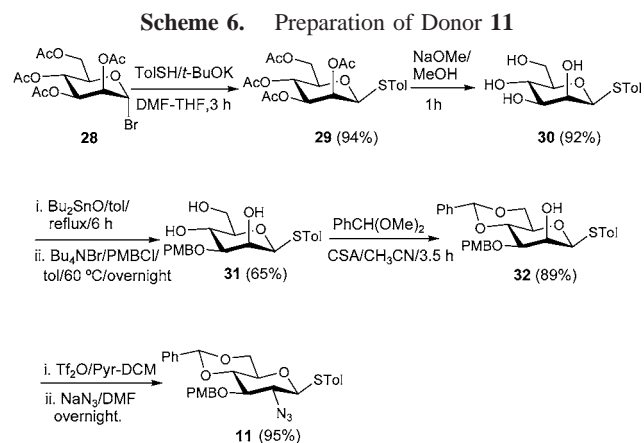
Scheme 5. Glycosidation with Diol **25a/25b**



Selective oxidation of the primary hydroxyl groups was accomplished using 2,2,6,6-tetramethyl-1-piperidinyloxy (TEMPO) and NaOCl under phase-transfer conditions with tetrabutylammonium chloride in NaHCO₃ (aq) and EtOAc.¹⁷ Subsequent formation of the methyl ester using H⁺ resin in methanol gave diol acceptors **25a** or **25b** in 62 and 60% yields, respectively. Regio- and stereoselective glycosylation

was then attempted with donor **11** and acceptor **25a**. This gave the desired 1 \rightarrow 4 α -linked disaccharide **26a**, along with the regioisomer **27a**, in a 3:2 ratio. No β -anomer was found.⁹ Coupling of donor **11** and acceptor **25b** was also investigated. Similar results were obtained (data not shown). Collectively these data demonstrated that the chirality of the ethylidene carbon (*R* or *S*) plays no role in determining the coupling outcome. The striking difference in regioselectivity between iduronic acid **10** and its epimer **25a/b** might arise from the different intramolecular hydrogen bonding pattern.¹⁸ In compound **10**, the hydrogen bond 4-OH \rightarrow O-2 enhances the nucleophilic reactivity of the 4-OH, which results in excellent regioselective glycosidation. On the other hand, possible intramolecular hydrogen bonding 3-OH \rightarrow O=C(OMe) in **25a/b** counterbalances the nucleophilic reactivity in 4-OH. Thus, the glycosidation outcome is not as regioselective as the *ido* isomer.

A short route for the preparation of azidoglucosyl donor **11** has also been developed (Scheme 6). An S_N2 -like reaction was carried out with mannosyl bromide **28** according to a published procedure.¹⁹ Only β -thiomannoside **29** was obtained, which was purified by crystallization (95%). The following deacetylation product **30** also crystallized spontaneously (98%). The 3-OH was selectively protected as the *p*-methoxybenzyl ether after di-*n*-butyltin oxide activation²⁰ (\rightarrow **31**, 65%), which was followed by direct benzylidenation (\rightarrow **32**, 89%). Azidoglucosyl donor **11** was formed through



a two-step sequence; triflation of the free hydroxyl was followed by nucleophilic substitution with NaN_3 in DMF, rendering **11** in excellent yield (95%). It is noteworthy that when the S_N2 reaction was carried out with the α -glycosides, a mixture of azidosugar and an elimination side product was obtained.

In summary, we have developed efficient routes to L-iduronic and glucuronic acid derivatives suitable for glycosylation. Both heparin disaccharide building blocks were synthesized, with **12** and **14** being achieved in a regio- and stereoselective fashion, while **26a** was formed in moderate yield. A new and short route to azidoglucosyl donor **11** is also presented.

Acknowledgment. We thank the NIH for support of this work.

Supporting Information Available: Synthetic details and characterization for all new compounds. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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